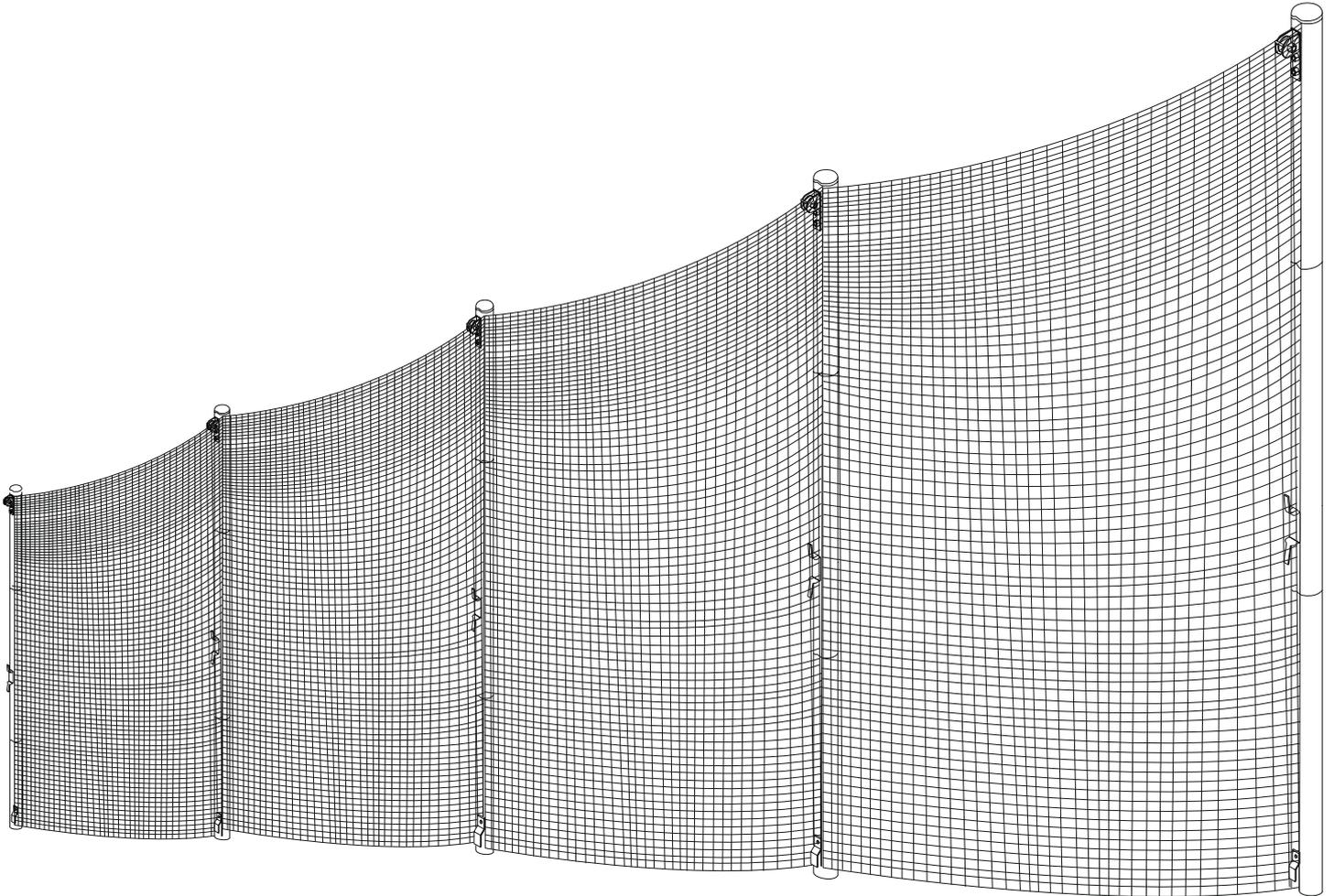


# NET WORLD SPORTS»

6m/20ft BALL STOP POST

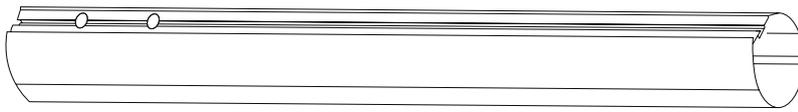


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# PARTS LIST



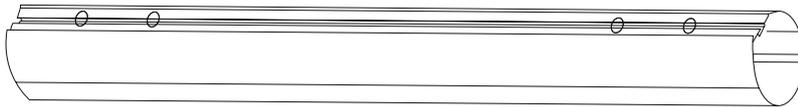
**39170**

Rail (2x)



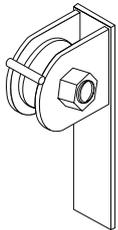
**39172**

Rail Connection (2x)



**39171**

Rail Middle Section (1x)



**39173**

Pully (1x)



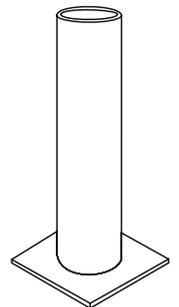
**39174**

Cleat (1x)



**39175**

net hook (1x)



**39176**

Socket (1x)



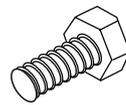
**39177**

Rubber end Cap (1x)



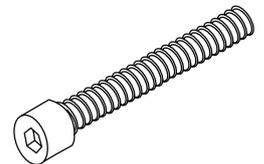
**39178**

Socket cap (1x)



**38049**

M10x20 bolt (4x)



**39179**

M10x90 hex bolt (4x)



**38088**

M10 Washer (12x)



**38077**

M10 Lock nut (8x)



**38071**

M8x20 hex bolt (4x)



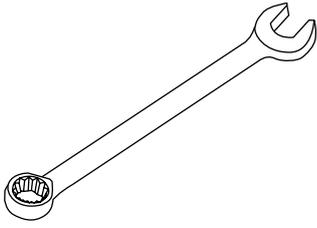
**38099**

M8 Spring washer (4x)

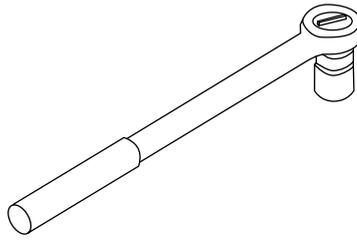


Hauling rope.

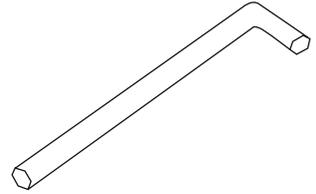
# HANDY EXTRAS



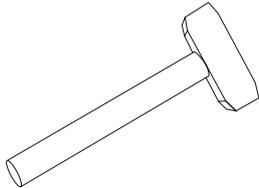
**Wrench**



**Ratchet with Sockets**



**Allen key**



**Rubber mallet**

## **\*IMPORTANT**

1. Read through the instruction thoroughly before assembling.
2. Check parts for any defects prior to the assembly.
3. Ensure due diligence is carried out and a risk assessment followed prior to the assembly.
4. Safety/warning stickers must be visible at all times.
5. Ensure ground sockets/anchors are correctly installed.
6. Never climb or swing on the product.
7. Use extreme caution when moving or raising the product.
8. Beware of over head power lines when installing the product.
9. We recommend lowering the netting and posts in high winds and extreme weather conditions.
10. Remove nets when the product is not in use.
11. We recommend lubricating/greasing the appropriate components (winders, sockets, inserts nuts and bolts) to prolong lifespan.

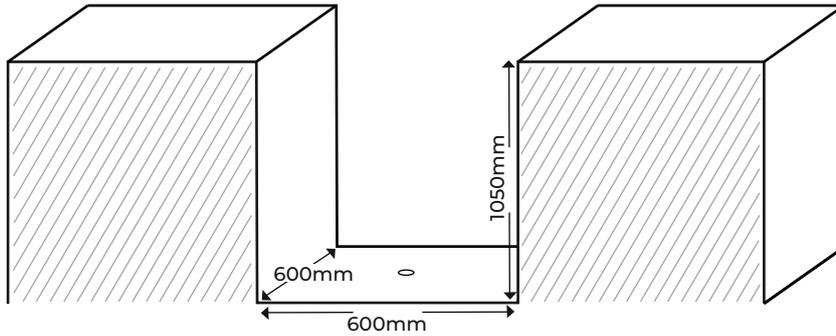
## SOCKET INSTALLATION GUIDE

### STEP 1

Establish the position of each ground socket.

We recommend using a measuring tape and spray paint to do this.

We also recommend socket centres of 5m (16ft 5") for our aluminium posts although this may vary depending on what setup you have ordered (for clarification please contact us).



### STEP 2.

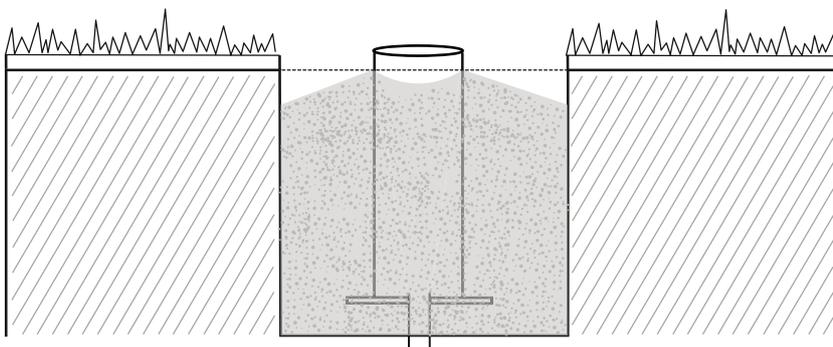
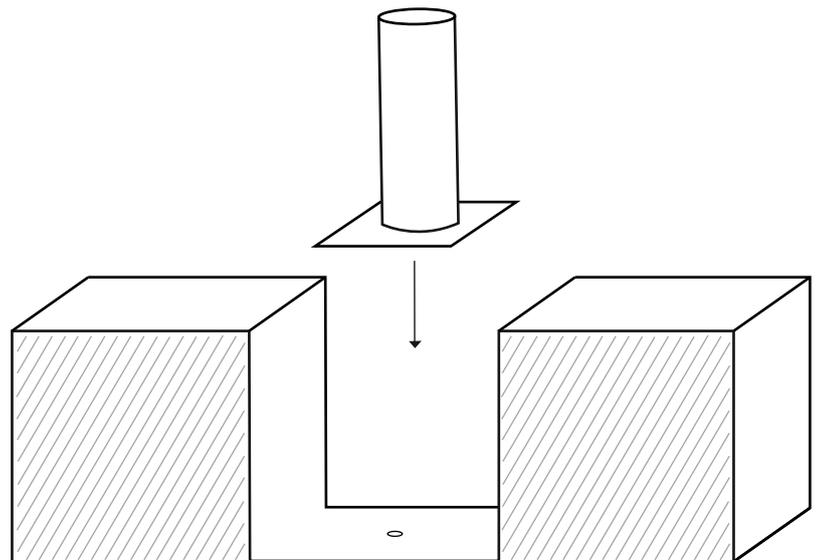
For normal soil conditions dig holes 1050mm deep x 600mm square.

If the soil is weak/sandy then the hole size will need to be bigger. Please consult an appropriate grounds contractor for expert advice as we cannot provide this information.

### STEP 3.

Place the socket correctly into position in the centre of the hole ensuring there is a drainage hole at the base of the socket.

If the soil is weak/sandy then you may need to place rubble/stone at the base of the hole to prevent the sockets sinking over time.



### STEP 4

Pour concrete into the hole and allow to set. Please ensure that you leave a gap of 50mm at the top of the concrete block to cover with top soil after the concrete has set.

**POST ASSEMBLY GUIDE.**

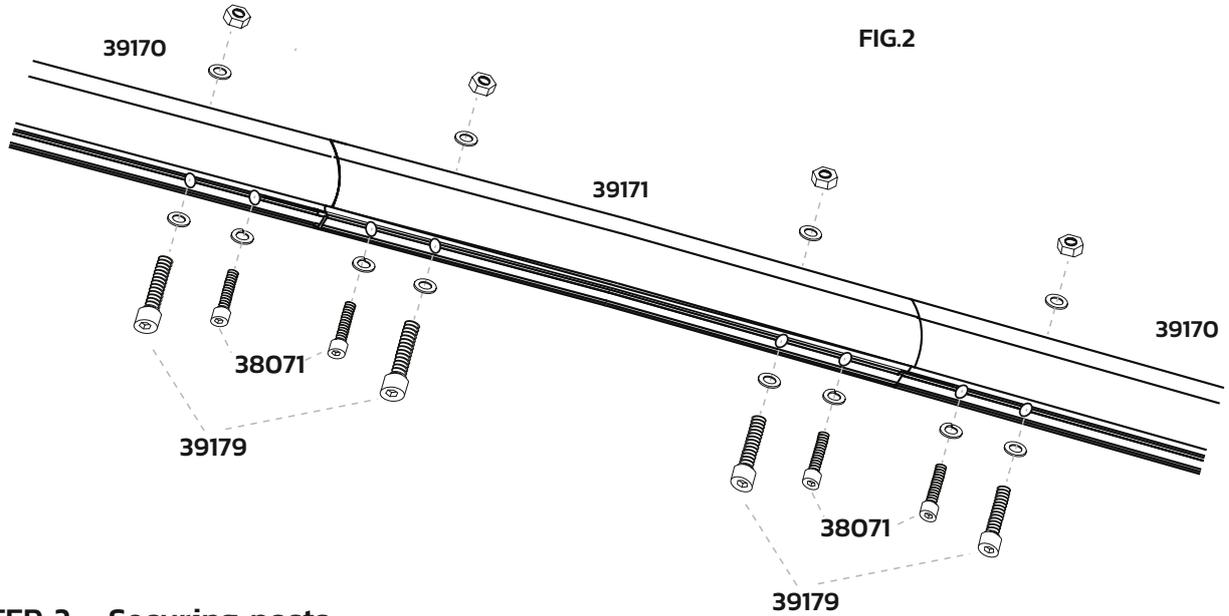
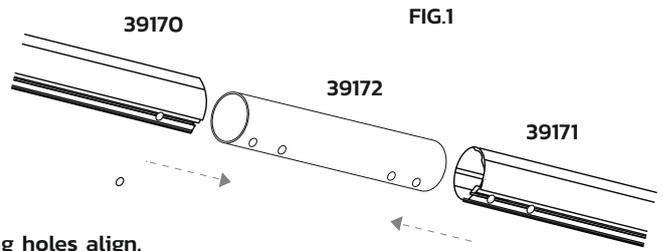
**STEP 1 - assemble posts**

Lay out rail sections (39170), rail middle section (39171) and rail connectors (39172)

Slide 1 connector into each end of middle rail section aligning pre-drilled holes over each other.

Slide one end of rail section (39170) onto connectors ensuring holes align.

SEE FIG1.



**STEP 2 - Securing posts.**

Place 1x M10 washer (38088) over M10x90 hex bolt (39179) pass the bolt through one of the outer holes in the rail section locate M10 washer (38088) and M10 lock nut (38077) over bolt and tighten. repeat this for each outer hole (x4) See FIG.2

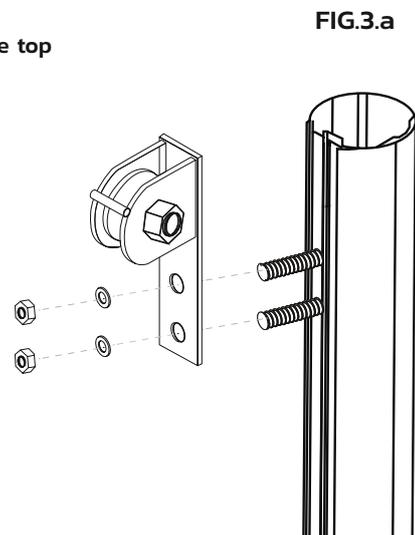
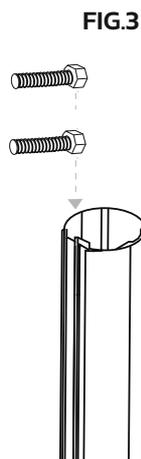
Screw M8x20 bolts (38071) into remaining holes in rail sections ensuring M8x20 spring washers (38099) are in place see FIG.2

**STEP 3 - Fixing pulley and end cap**

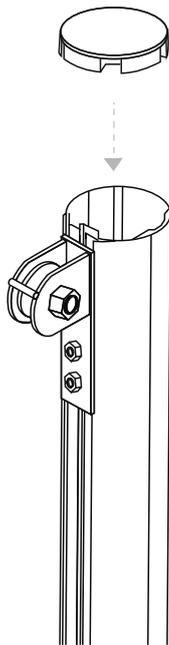
Slide 2x M10x20 bolts (38049) into 1 end of the assembled post locate pulley (39173) over the M10 bolts with pulley wheel nearest the top

See FIG.3 and 3.a

secure in place with M10 washer (38088) and M10 lock nut



**FIG 3.b**



Locate rubber cap (39177) on to the post See FIG 3.b

### **STEP 6 - Fix cleat and net hook**

Slide 2x M10x20 bolts (38049) into the other end of the assembled post

Locate 1 bolt approximately 1.25m from the bottom and locate the cleat (39174) over it

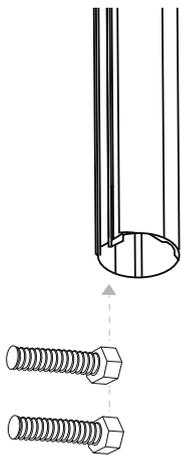
Secure with M10 washer and Lock nut

Locate the other bolt high enough up the post to allow it to be located properly into socket (approx 0.9m)

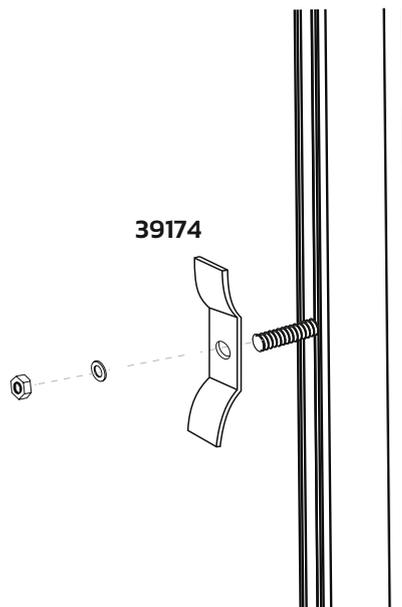
secure with M10 washer and lock nut

see fig 4. 4.a and 4.b

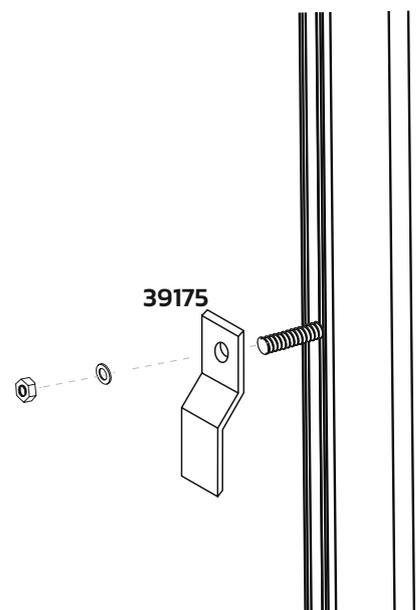
**Fig 4.**



**Fig 4.a**

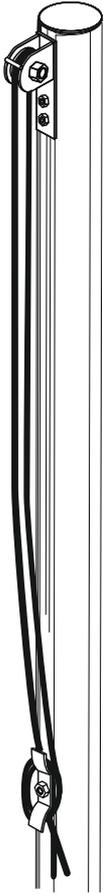


**Fig 4.b**



### STEP 7 Attach hauling rope

thread hauling rope through pulley and tie to cleat.



### STEP 8 Install posts and net.

install posts into pre installed sockets.

Lay out net and tie one end of hauling rope to the net

haul the rope to the top and hook net over net hook.

